

ACRYLOC[®] INTERIOR ACRYLIC

PRODUCT TYPE	PACKAGING	NOMINAL WEIGHT
Exported Paints – EXP301 & EXP321	5L, 20L Heavy Duty Plastic Pail	7.5kg, 28.5kg respectively

DESCRIPTION

Acryloc[®] *Interior Acrylic* is a superior quality, Low Odour interior coating range, highly recommended for interior walls and ceilings throughout the home, office or workspace.

Acryloc *Interior Acrylic* is available in Lo Sheen and Satin finishes and is suitable for most internal surfaces including, hard plaster, MDF, fibre-cement sheet, masonry, plasterboard, wood & ceilings including areas normally susceptible to mould/mildew. The ease of application and outstanding hiding power give a smooth and long lasting finish every time.

FEATURES & BENEFITS

- Washable
- Low Odour
- Excellent adhesion
- High hiding power
- Easy to apply, low spatter formula
- Water based, Easy & safe clean up
- Tint to a wide range of colours

INTERIOR ACRYLIC COATING SYSTEM

↳ Prime

Acryloc Interior Primer EXP101

↳ Ceilings

Acryloc Ceiling White EXP201

↳ Colour Coats

Acryloc Interior Acrylic, Lo Sheen EXP301 or Satin EXP321

SUBSTRATE PREPARATION - paint will not adhere to a surface that is dirty.

- Areas not to be coated should be masked and protected

New Unpainted Surfaces

Fill nail holes, cracks and imperfections with an appropriate patching material and sand smooth.

Remove dust and make sure that the surface is clean, sound and free from contaminants such as oil, mould release, silicone, grease and efflorescence.

Apply one coat of Acryloc Interior Primer, EXP101.

Previously painted surfaces

Wash down with sugar soap and rinse with clean water.

Check for soundness of the original coating, remove any loose or flaking paint, fill holes and cracks and sand to an even finish.

Gloss or Semi-Gloss finishes must be completely dulled by sanding.

Apply one coat of Acryloc Interior Primer, EXP101.

Important Notes

- Care should be taken to keep *Acryloc Interior Acrylic* off windows and adjacent surfaces that are not to be coated.
- Application should be carried out on a day with temperatures above 10°C and below 32°C.
- *Acryloc Interior Acrylic* is not recommended for exterior use

APPLICATION

- Mix thoroughly and check that the colour is correct before commencing work. Thinning is not normally required but up to 100mL of clean water per litre of paint can be added to the first coat when spraying or in warm conditions.
- Apply 2 full even coats of *Interior Acrylic* by brush, spray or roller.
- For Roller application, a medium nap (12mm) roller is recommended; use a larger nap (25mm on rough surfaces). High quality synthetic rollers give best performance. Use a 13 or 15 thou spray tip with Airless spray.

Clean-Up

- Clean up with water

OTHER CONSIDERATIONS**Shelf-Life – Unopened Containers**

Maximum two (2) years from date of manufacture when stored correctly

Transport & Storage

Pails should not be stacked more than three (3) high during transportation and must be transported upright

Store in a cool place, upright, out of direct sunlight and above 4°C.

For further information refer to **MSDS** for *Acryloc Interior Acrylic*

TECHNICAL DATA

ODOUR	Low		
APPLICATION METHODS	Roller, brush, spray		
THEORETICAL COVERAGE	13-15 m ² /L per coat on smooth surfaces		
WET FILM THICKNESS (RECOMM)	80-100 microns per coat		
DRY TIME (25°C & 50% RH) (APPROX)	Tack Free	Recoat/ Overcoat	Fully Dried
	1 hour	2 hours	48 hours
NO. OF COATS	2 coats are recommended		
GLOSS LEVEL	Low sheen and Satin available		

SAFETY & HANDLING

Refer to **MSDS** for *Acryloc Interior Acrylic* before use. For further information on Material Safety Data Sheets, call the Acryloc Tech – Info line on **1300 661 745** or visit **www.acryloc.com.au**

Observe the usual precautions for handling acrylic water based products including:

- Avoid inhalation of the vapour, prolonged skin contact and particularly eye contact
- Wear protective clothing to minimize skin contact and wear goggles where splatter is likely
- Where spills occur, soak up liquid spillage with sand/sawdust and dispose of in a sensible manner. Do not permit run-off to sewer, storm water or open bodies of water

Full pails are HEAVY. Wear protective footwear and seek assistance if necessary.

FIRST AID MEASURES

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If swallowed, wash mouth with water. Do **NOT** induce vomiting. Drink at least 2 glasses of water. Seek medical advice.

Eyes

Wash with copious amount of water for 15 minutes holding eyelid(s) open. Take care not to rinse contaminated water into non-affected eye. Seek medical attention.

Advice to Doctor

Treat symptomatically

MANUFACTURED BY:

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