

ACRYLOC® MARBLECOTE

PRODUCT TYPE

Texture Coats

PACKAGING

5L, 15L Heavy Duty Plastic Pail

NOMINAL WEIGHT

7.5kg, 23kg respectively

DESCRIPTION

Forming part of the Wallcote system, Acryloc *Marblecote* is a durable marble based texture coating, ideal for providing an attractive finish on correctly prepared domestic & commercial, exterior & interior wall surfaces.

Acryloc *Marblecote* is available in two grain sizes and is manufactured as tintable, white bases.

Acryloc *Marblecote* can be applied by trowel or by spraying.

FEATURES & BENEFITS

- Excellent water resistance
- Excellent vapour permeability
- Excellent flexibility
- Excellent crack resistance
- Excellent durability
- Strong adhesion
- Low maintenance
- Easy to apply
- Water based
- 10 yr Coating System warranty
- Easy & safe clean up
- Tintable

WALLCOTE
Coating System

↳ Prime

Acryloc Prime Seal

↳ Joint Set & Beads/Trims (if required)

Acryloc Patch (add 5-10% cement)

↳ Fill / Patch / Skim (if required)

Acryloc Patch

↳ Render Coat (if required)

Wallcote FR, for AAC, polymer modified, fibre reinforced

Wallcote Pro Render, polymer modified, low - medium build

Wallcote Trade Render, traditional Render, medium – high build
plus Acryloc Liquid Bond (if specified)

↳ Texture Coat

Acryloc Marblecote Medium or Coarse

↳ Protective Colour Coat (recommended)

Acryloc Armourflex Masonry Matt or Lo Sheen

SUITABLE SUBSTRATES – when properly prepared

- Cement Render
- AAC (Autoclaved Aerated Concrete)
- Fibre Cement Sheeting (Fibro/Blue board)
- Rendered expanded polystyrene
- Clay and Concrete Brickwork
- Concrete blocks
- Tilt panel walls
- Other primed exterior surfaces

SUBSTRATE PREPARATION

- Areas not to be coated should be masked and protected
- All surfaces to be coated must be clean, sound, free from contaminants including; oil, mould release, dust, dirt, silicone, mud, grease, salt, efflorescence, animal droppings and any loose or flaking material
- All substrates must be primed with Acryloc Prime Seal.
- Apply the Prime Seal at the rate of 12.5-16.5m²/L and allow to dry (approx 30mins)
(Note: The concentrate form of Prime Seal must be diluted before use)
- Imperfections and butt joints can be filled with Acryloc Patch with 5% Portland Cement added
- The surface may be coated with Acryloc Patch or Acryloc cement based Render, as required, before applying Acryloc *Marblecote*.

APPLICATION

- Acryloc *Marblecote* does not require thinning or dilution. Up to 300mL of clean water can be added to a 15L pail to adjust the workability if desired.
- Mix thoroughly with a broad, flat stirrer, using an upward lifting action, or use a power mixer
- Power mixing is recommended as this will enhance the workability and give the best coverage.
- A wet edge should be maintained throughout the application and day joints formed at corners, expansion joints or mouldings where they will not be evident after completion

Trowel on application

- Apply Acryloc *Marblecote* to the surface trowelling to the thickness of the largest particle
- Commence at the top of the wall panel. (Two or more applicators may be required for large uninterrupted wall areas)
- Allow the surface to stand for a short time prior to finishing
- Rub up or 'finish' with a suitable texture float either in a vertical or circular pattern depending on the desired finish and profile
- Application must be carried out in a brisk uniform fashion, terminating only when a whole area or section is completely coated. For example; a natural break, expansion joint or corner
- Acryloc *Marblecote* should not be extended (spread) too far; otherwise durability / hiding power may suffer.

Spray on application

- A Hopper gun, pressure pot or diaphragm pump system can be used to produce a fine supple texture or high-build chunky texture

Important Notes

- Care should be taken to keep Acryloc *Marblecote* off windows and adjacent surfaces that are not to be coated, as it can be very difficult to remove once allowed to dry
- Do not apply Acryloc *Marblecote* when rain is anticipated within 5 hours of completion of the days work, longer in damp, cold +/- or humid conditions
- Avoid application in full sun, on hot surfaces or in hot windy conditions
- Application should be carried out on a day with temperatures above 10°C and below 32°C
- Coated area must be protected from damage until the completion of the project; finished work must be protected from rain, frost and severe weather conditions until fully dried
- Acryloc *Marblecote* is normally over coated with Acryloc Acryloc Armourflex for best colour accuracy, to improve durability and to reduce dirt pickup.

Clean-Up

Clean up with water

OTHER CONSIDERATIONS

Shelf-Life – Unopened Containers

Maximum two (2) years from date of manufacture when stored correctly

Transport & Storage

Pails should not be stacked more than three (3) high during transportation and must be transported upright

Store in a cool place, upright, out of direct sunlight and above 4°C

For further information refer to **MSDS** for Acryloc *Marblecote*

TECHNICAL DATA

APPEARANCE	Off white textured viscous liquid		
ODOUR	Low		
APPLICATION METHODS	Spray, trowel		
SPECIFIC GRAVITY (NOMINAL)	1.5 -1.7		
THEORETICAL COVERAGE	0.7-0.9m ² /L		
WET FILM THICKNESS (RECOMM)	Product grain size		
DRY TIME (25°C & 50% RH) (APPROX)	Tack Free	Recoat/ Overcoat	Fully Dried
	1 hours	After 3 hours	24 hours
NO. OF COATS	Typically 1 coat		
GLOSS LEVEL	Matt – low gloss		

WARRANTY

Acryloc Building Products provides a material replacement warranty against bubbling, peeling or flaking of the full Wallcote® Coating System caused by any defect in manufacture for a period of ten years when applied correctly by a skilled and experienced applicator in accordance with all current application criteria, including but not limited to, substrate type and preparation, application rates and methods, prevailing weather conditions and protection of finished work. Application dates, product batch numbers and quantities must be recorded and supplied as a minimum to effect potential product failure investigation.

Acryloc Building Products provides no warranty, expressed or implied, against damage due to movement of the substrate or structure.

Acryloc Building Products cannot accept responsibility for variations in colour, strength, appearance or workability resulting from on-site mixing procedures and conditions.

SAFETY & HANDLING

Refer to **MSDS** for **Acryloc Marblecote** before use. For further information on Material Safety Data Sheets, call the Acryloc Tech – Info line on **1300 661 745** or visit **www.wallcote.com.au**

When working with **Acryloc Marblecote** observe the usual precautions for handling acrylic water based products including:

- Avoid inhalation of the vapour, prolonged skin contact and particularly eye contact
- Wear protective clothing to minimize skin contact and wear goggles where splatter is likely
- Where spills occur, soak up liquid spillage with sand/sawdust and dispose of in a sensible manner. Do not permit run-off to sewer, storm water or open bodies of water

Full pails are HEAVY. Wear protective footwear and seek assistance if necessary.

FIRST AID MEASURES

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Ingestion

If swallowed, wash out mouth with water. Do **NOT** induce vomiting. Drink at least two (2) glasses of water. Seek medical attention.

Eye

Wash with copious amount of water for 15 minutes holding eyelid(s) open. Take care not to rinse contaminated water into non-affected eye. Seek medical attention.

Advice to Doctor

Treat symptomatically

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