

## ACRYLOC® PRIMERBOND

### PRODUCT TYPE

Primers & Undercoats

### PACKAGING

20L Heavy Duty Plastic Pail

### NOMINAL WEIGHT

22kg

### DESCRIPTION

Acryloc *Primerbond* is a clear drying, water based, penetrating and binding acrylic primer and is extremely effective on a wide range of substrates, particularly where the surface is chalky or prone to dusting.

Acryloc *Primerbond* is the main primer for the Roofcote CRC and Roofcote Supa Cool systems, recommended for use on most roof tiles, aged Colorbond® and previously painted surfaces, among others.

### FEATURES & BENEFITS

- Excellent water resistance
- Excellent vapour permeability
- Excellent flexibility
- Excellent durability
- Strong adhesion
- Low maintenance
- Easy to apply
- Water based
- 10 yr system warranty
- Easy & safe clean up

### ACRYLOC ROOF COATING SYSTEM

- ↳ **Surface Preparation** (as required)
  - Acryloc Roof Clean
  - Acryloc Rust Converter (if required)
  - Acryloc Mould Rid (if required)
  - ↳ **Pointing** (if required, apply before coating or after Membrane is cured)
  - Acryloc Ridgepoint®
  - ↳ **Prime (essential)**
  - Acryloc Primerbond**
  - ↳ **Build Coat** (if required)
  - Acryloc High Build Undercoat
  - ↳ **Membrane Coats**
  - Roofcote CRC, Acryloc Terracote (optional)
  - (or) Roofcote Supa Cool

### SUITABLE SUBSTRATES

- Pre-cleaned concrete roof tiles
- Pre-cleaned **unglazed** terracotta roof tiles
- Aged Colorbond®
- Previously painted surfaces
- Tilt panel walls
- Concrete blocks
- Clay and Concrete Brickwork
- Cement Render & other rendered surfaces
- AAC (Autoclaved Aerated Concrete)
- Fibre Cement Sheeting (Fibro/Blue board)

Where applying to a roof, it is recommended that Rainwater tanks be disconnected from the guttering system before commencing work as material could be split on the roof or washed off if rain falls before the coating is fully cured. The guttering should remain disconnected until after application of all subsequent coatings and until all residues are washed from the guttering.

It is safe to collect drinking water once the finish coating has cured.

### SUBSTRATE PREPARATION

- Areas not to be coated should be masked and protected
- All surfaces to be coated must be clean, sound, free from contaminants including; oil, mould release, dust, dirt, silicone, mud, grease, salt, efflorescence, animal droppings and any loose or flaking material
- Application of Acryloc Mould Rid prior to priming will inhibit growth of moss & lichen.
- Care should be taken to keep Acryloc *Primerbond* off windows and adjacent surfaces that are not to be coated, as it can be very difficult to remove once allowed to dry

**APPLICATION**

- Acryloc *Primerbond* does not require thinning or dilution

**Method**

- Mix thoroughly with a broad, flat stirrer, using an upward lifting action
- Acryloc *Primerbond* can be applied using a roller, brush, HVLP spray equipment or airless spray equipment
- If using spray equipment, a 17 thou tip and white gun filter is recommended
- Apply Acryloc *Primerbond* liberally, allowing good penetration into the substrate. Applying excess material is acceptable providing it is not allowed to pool on the surface, as this may affect the top coat.
- Acryloc *Primerbond* must be over-coated with an appropriate product from the coating system being used

**Important Notes**

- Do not apply Acryloc *Primerbond* on exposed surfaces when rain is anticipated within 5 hours of completion of the days work, longer in damp, cold +/- humid conditions
- Avoid application in full sun, on hot surfaces or in hot windy conditions
- Application should be carried out on a day with temperatures above 10°C and below 32°C
- Coated area must be protected from damage until the completion of the project; finished work must be protected from rain, frost and severe weather conditions until fully dried

**Clean-Up**

Clean up with water

**OTHER CONSIDERATIONS****Shelf-Life – Unopened Containers**

Maximum two (2) years from date of manufacture when stored correctly.

**Transport & Storage**

Pails should not be stacked more than three (3) high during transportation and must be transported upright

Store in a cool place, upright, out of direct sunlight and above 4°C

For further information refer to **MSDS** for Acryloc *Primerbond*

**TECHNICAL DATA**

APPEARANCE	Milky white liquid		
ODOUR	Low		
APPLICATION METHODS	Roller, brush, spray		
SPECIFIC GRAVITY (NOMINAL)	~1.03		
THEORETICAL COVERAGE	10-12m <sup>2</sup> /L per coat on roof tiles, 12.5-16.5 m <sup>2</sup> /L per coat on masonry		
DRY TIME (25°C & 50% RH) (APPROX)	Tack Free	Recoat/ Overcoat	Fully Dried
	30 mins	After 45	2 hours
NO. OF COATS	Typically 1 coat		

**WARRANTY**

Acryloc Building Products provides a material replacement warranty against peeling or flaking of the full *Roofcote* System caused by any defect in manufacture for a period of ten years when applied correctly by a skilled and experienced applicator in accordance with all current application criteria, including but not limited to, substrate type and preparation, application rates and methods, prevailing weather conditions and protection of finished work. Application dates, product batch numbers and quantities must be recorded and supplied as a minimum to effect potential product failure investigation.

Acryloc Building Products provides no warranty, expressed or implied, against damage due to movement of the substrate or structure.

Acryloc Building Products cannot accept responsibility for variations in colour, strength, appearance or workability resulting from on-site mixing procedures and conditions.

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**SAFETY & HANDLING**

Refer to **MSDS** for **Acryloc Primerbond** before use. For further information on Material Safety Data Sheets, call the Acryloc Tech – Info line on **1300 661 745** or visit **www.acryloc.com.au**

When working with **Acryloc Primerbond** observe the usual precautions for handling acrylic water based products including:

- Avoid inhalation of the vapour, prolonged skin contact and particularly eye contact
- Wear protective clothing to minimize skin contact and wear goggles where splatter is likely
- Where spills occur, soak up liquid spillage with sand/sawdust and dispose of in a sensible manner. Do not permit run-off to sewer, storm water or open bodies of water

Full pails are HEAVY. Wear protective footwear and seek assistance if necessary.

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**FIRST AID MEASURES**

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**Ingestion**

If swallowed, wash out mouth with water. Do **NOT** induce vomiting. Drink at least two (2) glasses of water. Seek medical attention.

**Eye**

Wash with copious amount of water for 15 minutes holding eyelid(s) open. Take care not to rinse contaminated water into non-affected eye. Seek medical attention.

**Advice to Doctor**

Treat symptomatically

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